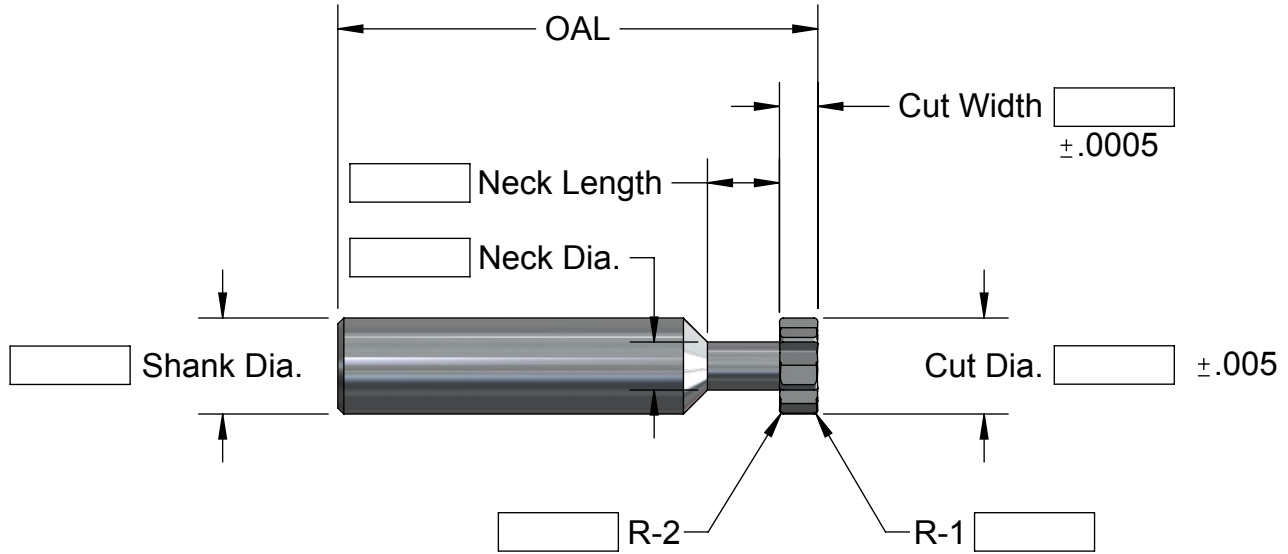


# Solid Carbide Slotting (Keyseat) Cutters .625 diameter and smaller your decimal width in 4-6 working days

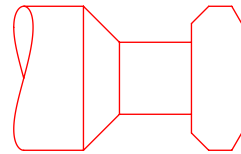
Machining what part material, please? \_\_\_\_\_



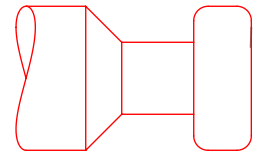
*Suggested starting data:*  
 Ferrous 150 to 300 SFM; .001/.003 IPT  
 Non-Ferrous 1K-3K SFM; .002/.006 IPT  
 For thin or weak necked cutters, .0005 IPT

Number of flutes is your choice based on feasibility. We suggest coarse for non-ferrous, medium for titanium/stainless & maximum for cast iron and tough materials.

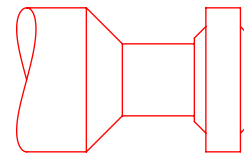
Cut Diameter	Shank & OAL	Basic Price
.030/.060	3/16 X 2	\$105.
.062/.186	3/16 X 2	\$90.
.188/.248	1/4 X 2	\$95.
.250/.390	3/8 X 2.5	\$105.
.400/.515	1/2 X 2.5	\$115.
.515/.625	5/8 X 3	\$135.



One Chamfer \$35.  
Two Chamfers \$50.



One Radius \$40.  
Two Radii \$60.  
Full Radius \$60.



Slot plus top Chamfers  
Upon Request

Add above prices to the basic price for minor modifications.



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If any product is not satisfactory  
we will modify, replace or refund.

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