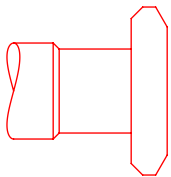
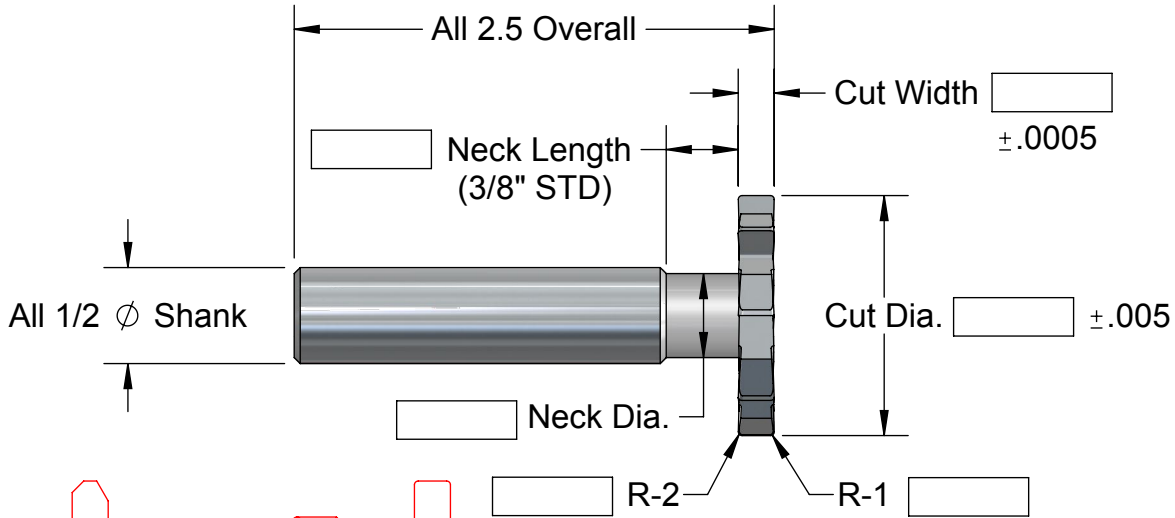


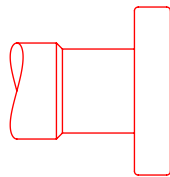
Solid Carbide Slotting (Keyseat) Cutters from .530 to 2.0 diameters

your decimal width in 4-6 working days

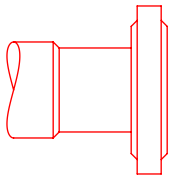
Machining what part material, please? _____



One Chamfer \$35.
Two Chamfers \$50.



One Radius \$40.
Two Radii \$60.
Full Radius \$60.



Slot plus top Chamfers
Upon Request

Number of flutes is your choice based on feasibility. We suggest coarse for non-ferrous, medium for titanium/stainless & maximum for cast iron and tough materials.

Necks can be modified at no extra charge if feasible.

Suggested starting data:
Ferrous 150 to 300 SFM; .001/.003 IPT
Non-Ferrous 1K-3K SFM; .002/.006 IPT
For thin or weak necked cutters, .0005 IPT

Cut Dia.	Max. no. of Flutes	As-Cast Neck Dia.	Basic Prices for .010 thru .135 Widths	Basic Prices for .136 thru .260 Widths	Basic Prices for .261 thru .374 Widths	Basic Prices for .375 thru .440 Widths
.625	8	3/8	\$160.	\$165.	\$170.	
.750	10	7/16	\$165.	\$170.	\$175.	
1.00	12	7/16	\$170.	\$180.	\$185.	
1.25	14	7/16	\$180.	\$190.	\$210.	\$265.
1.50	16	7/16	\$195.	\$215.	\$250.	\$285.
1.75	18	15/32	\$220.	\$240.	\$275.	\$325.
2.00	20	15/32	\$250.	\$265.	\$295.	\$345.

Phone 916 408-2442 FAX 916 408-0740

Toll free phone 866 440-8665



A. B. TOOLS, INC.
1051 Aviation Blvd.
Lincoln, CA, 95648-9312

If any product is not satisfactory we will modify, replace or refund.

www.abtoolsinc.com
E-Mail: mail@abtoolsinc.com