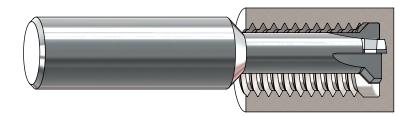
Solid Carbide Internal Thread Relief Mills



| Number | Dia. | Flat | Rad. | Neck | Neck | Shank | OAL | No. of | Price | |
|-----------|------|------|------|------|---------------------|-------|-------|--------|---------|--------|
| | | | | Dia. | Length | Dia. | | Flutes | No-Coat | AITiN |
| TR3-48 | .072 | .021 | .005 | .032 | .180 | 3/16 | 2 | 2 | \$65. | \$68. |
| TR4-40 | .080 | .025 | .005 | .032 | .210 | 3/16 | 2 | 2 | \$65. | \$68. |
| TR6-32 | .099 | .031 | .010 | .047 | .290 | 3/16 | 2 | 2 | \$65. | \$68. |
| TR8-32 | .128 | .031 | .010 | .076 | .330 | 3/16 | 2 | 3 | \$65. | \$68. |
| TR10-24 | .139 | .042 | .012 | .073 | . <mark>41</mark> 0 | 3/16 | 2 | 3 | \$65. | \$68. |
| TR1/4-20 | .188 | .050 | .012 | .108 | .435 | 1/4 | 2 | 4 | \$70. | \$74. |
| TR5/16-18 | .247 | .056 | .012 | .159 | .538 | 3/8 | 2-1/2 | 4 | \$75. | \$82. |
| TR3/8-16 | .300 | .063 | .012 | .202 | .641 | 3/8 | 2-1/2 | 4 | \$85. | \$92. |
| TR1/2-13 | .420 | .077 | .012 | .284 | .848 | 1/2 | 2-1/2 | 6 | \$95. | \$104. |

*Necks ground longer on request with minimal charges based upon quantity Undercut diameter:

Pitches finer than 20 TPI = thread basic major dia + .0075 Pitches of 20 TPI and courser = thread basic major dia + .0150

Special Thread Relief Mills Made in 4-6 Working Days

Machining what part material, please? _

