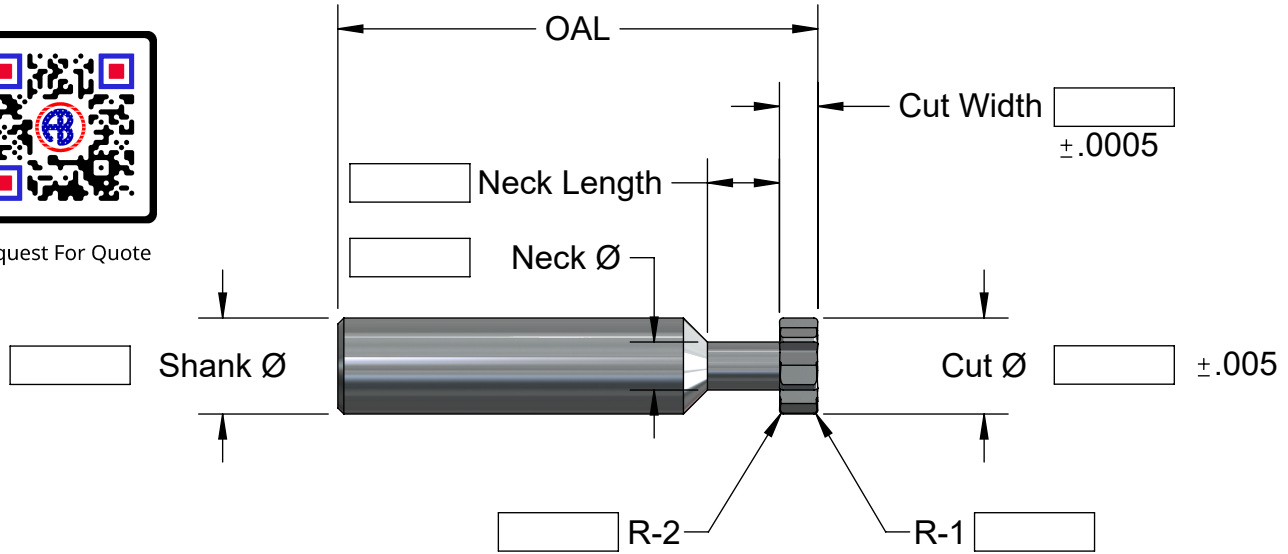


Solid Carbide Slotting (Keyseat) Cutters .625 diameter and smaller your decimal width in 4-6 working days

Machining what part material, please? _____



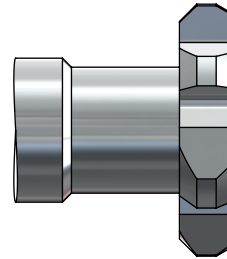
Request For Quote



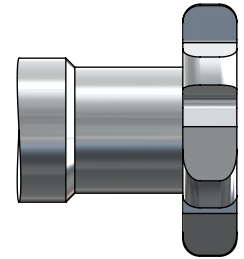
Suggested starting data:

Ferrous 150 to 300 SFM; .001/.003 IPT
Non-Ferrous 1K-3K SFM; .002/.006 IPT
For thin or weak necked cutters, .0005 IPT

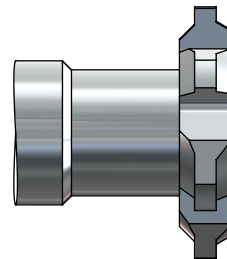
Number of flutes is your choice based on feasibility. We suggest coarse for non-ferrous, medium for titanium/stainless & maximum for cast iron and tough materials.



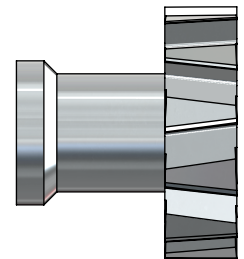
One Chamfer \$35.
Two Chamfers \$50.



One Radius \$40.
Two Radii \$60.
Full Radius \$60.



Slot plus top Chamfers Upon Request



Staggered tooth cutters add 30% to basic price (2) piece minimum

Cut Ø	Shank Ø & OAL	Basic Price
.030/.060	3/16" X 2.0	\$105.
.062/.186	3/16" X 2.0	\$90.
.188/.248	1/4" X 2.0	\$95.
.250/.390	3/8" X 2.5	\$105.
.400/.515	1/2" X 2.5	\$115.
.515/.625	5/8" X 3.0	\$135.

Add above prices to the basic price for minor modifications.



A. B. TOOLS, INC.
1051 Aviation Blvd.
Lincoln, CA 95648-9312

Phone 916 408-2442
FAX 916 993-3949

www.abtoolsinc.com
E-Mail: mail@abtoolsinc.com