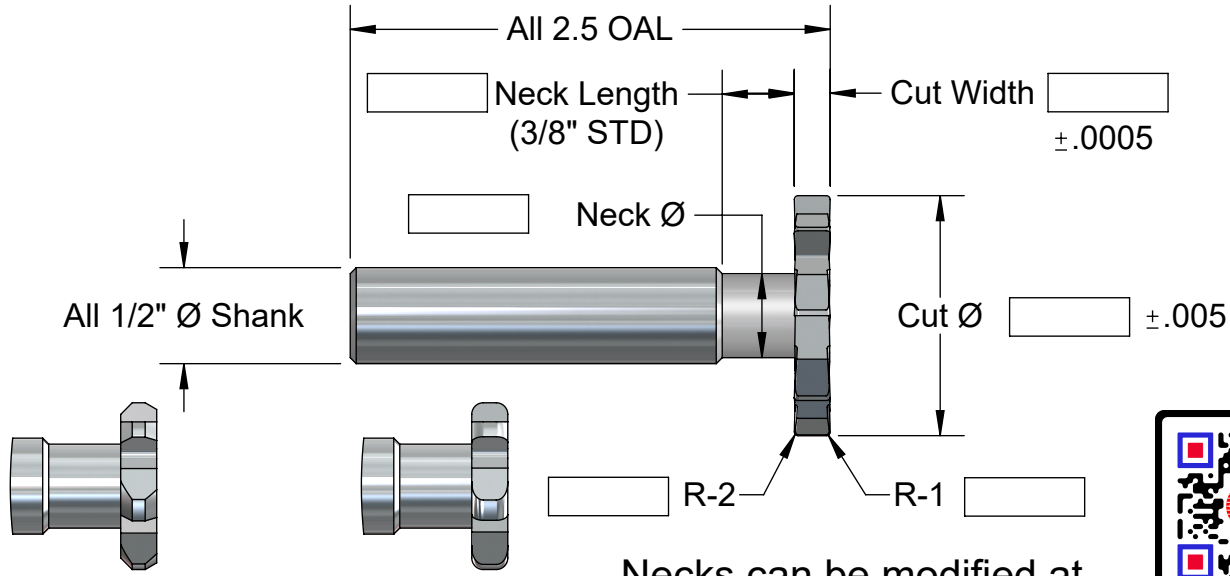


# Solid Carbide Slotting (Keyseat) Cutters from .530 to 2.0 diameters

## your decimal width in 4-6 working days

Machining what part material, please? \_\_\_\_\_



One Chamfer **\$35.**  
Two Chamfers **\$50.**

One Radius **\$40.**  
Two Radii **\$60.**  
Full Radius **\$60.**

Necks can be modified at  
no extra charge if feasible.



Request For Quote

*Suggested starting data:*  
Ferrous 150 to 300 SFM; .001/.003 IPT  
Non-Ferrous 1K-3K SFM; .002/.006 IPT  
For thin or weak necked cutters, .0005 IPT

Slot plus top Chamfers  
Upon Request

Staggered tooth  
cutters add 30%  
to basic price  
(2) piece minimum

Number of flutes is your choice  
based on feasibility. We suggest  
coarse for non-ferrous, medium for  
titanium/stainless & maximum for  
cast iron and tough materials.

Cut Ø	Max. no. of Flutes	As-Cast Neck Ø	Basic Prices for .020 thru .135 Widths*	Basic Prices for .136 thru .260 Widths	Basic Prices for .261 thru .374 Widths	Basic Prices for .375 thru .440 Widths
.625	8	3/8	<b>\$180.</b>	<b>\$190.</b>	<b>\$195.</b>	
.750	10	7/16	<b>\$185.</b>	<b>\$195.</b>	<b>\$200.</b>	
1.00	12	7/16	<b>\$195.</b>	<b>\$205.</b>	<b>\$210.</b>	
1.25	14	7/16	<b>\$210.</b>	<b>\$220.</b>	<b>\$250.</b>	<b>\$315.</b>
1.50*	16	7/16	<b>\$225.</b>	<b>\$250.</b>	<b>\$295.</b>	<b>\$335.</b>
1.75*	18	15/32	<b>\$260.</b>	<b>\$285.</b>	<b>\$330.</b>	<b>\$390.</b>
2.00*	20	15/32	<b>\$295.</b>	<b>\$310.</b>	<b>\$350.</b>	<b>\$415.</b>

\*1.50 Cut Dia. Minimum width .050, 1.75 - 2.00 Cut Dia. Minimum width .060



A. B. TOOLS, INC.  
1051 Aviation Blvd.  
Lincoln, CA 95648-9312

Phone 916 408-2442  
FAX 916 993-3949

www.abtoolsinc.com  
E-Mail: mail@abtoolsinc.com