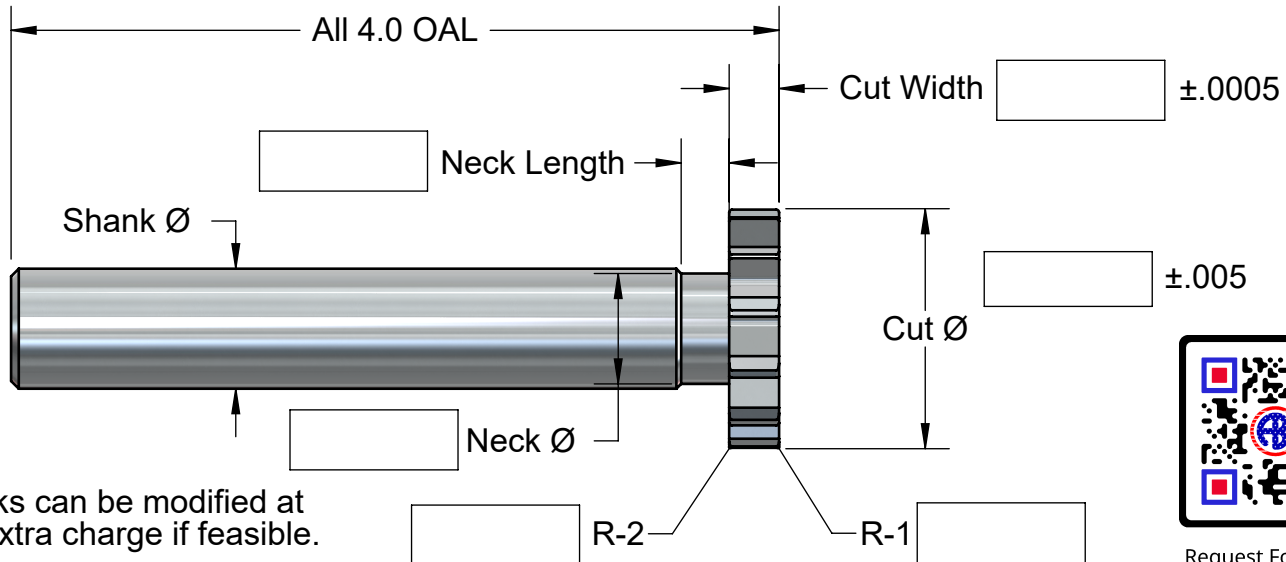


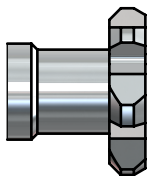
Extra Long Solid Carbide Keyseat Cutters from .530 to 2.0 diameters

with your decimal width in 4-6 working days

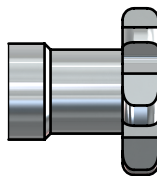
Machining what part material, please? _____



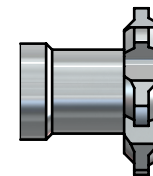
Necks can be modified at no extra charge if feasible.



One Chamfer **\$35.**
Two Chamfers **\$50.**

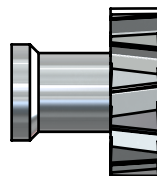


One Radius **\$40.**
Two Radii **\$60.**
Full Radius **\$60.**



Slot plus top Chamfers Upon Request

Number of flutes is your choice based on feasibility. We suggest coarse for non-ferrous, medium for titanium/stainless & maximum for cast iron and tough materials.



Staggered tooth cutters add 30% to basic price (2) piece minimum

Cut Ø	Max. # of Flutes	Shank Ø	Basic Prices for .020 thru .135 Widths	Basic Prices for .136 thru .260 Widths	Basic Prices for .261 thru .374 Widths
.625	8	1/2"	\$260.	\$275.	\$290.
.750	10	1/2"	\$275.	\$290.	\$315.
1.00	12	1/2"	\$290.	\$325.	\$350.
1.125	12	5/8"	\$325.	\$360.	\$385.
1.25	14	5/8"	\$345.	\$385.	\$405.
1.375	14	3/4"	\$410.	\$460.	\$480.
1.50*	16	3/4"	\$460.	\$490.	\$530.
1.75*	18	3/4"	\$520.	\$535.	\$580.
2.00*	20	3/4"	\$550.	\$585.	\$620.

*1.50 Cut Dia. Minimum width .050, 1.75 - 2.00 Cut Dia. Minimum width .060

Suggested starting data: Ferrous 150 to 300 SFM; .001/.003 IPT
Non-Ferrous 1K-3K SFM; .002/.006 IPT
For thin or weak necked cutters, .0005 IPT



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