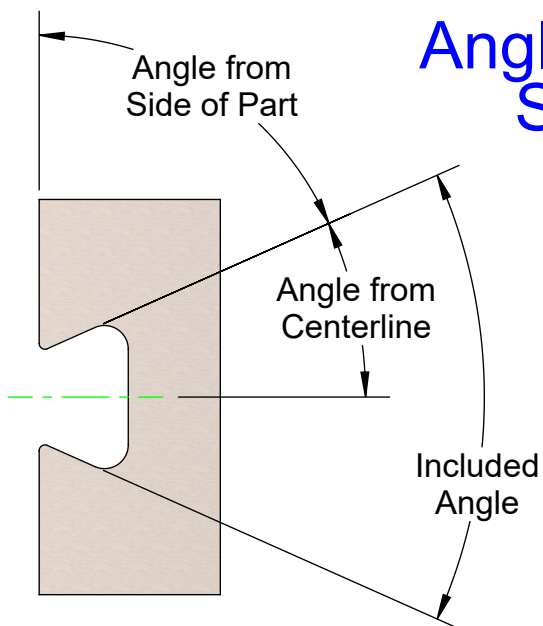
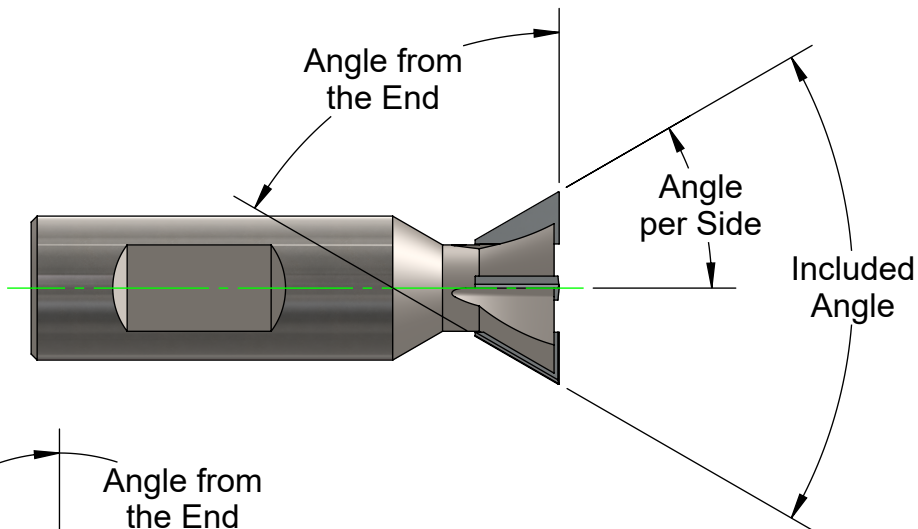


Angle Reference and Standard Flats

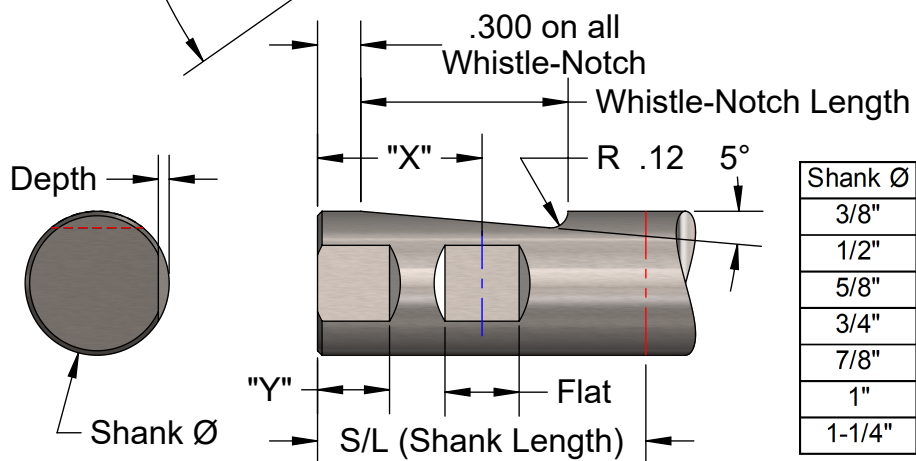


Part Angles

Angles on a Dovetail Style Cutter



Angles on a Taper End Mill or Chamfer Mill Style Cutter



Shank Ø	Flat	"Y"	"X"	Depth	S/L	W/N
3/8"	.280		.781	.050	1.56	1.0
1/2"	.330		.890	.065	1.78	1.06
5/8"	.400		.953	.070	1.90	1.19
3/4"	.455		1.015	.075	2.03	1.25
7/8"	.455	.50	1.015	.075	2.03	1.25
1"	.515	.50	1.140	.075	2.28	1.44
1-1/4"	.515	.50	1.140	.095	2.28	1.44



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