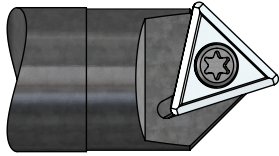
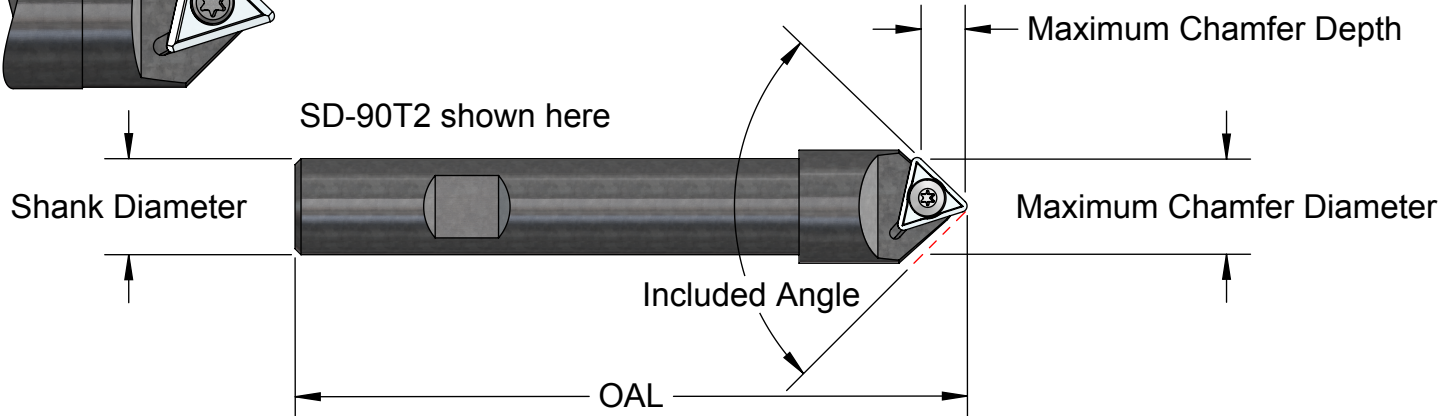


Spot-Dex Tools (for all part materials)

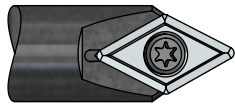
SD-90T3 shown here



SD-90T2 shown here



SD-60D3 shown here



SD-60D2 shown here



These all use Industry Standard inserts with secondary clearance facets ground to avoid dragging on the small cut diameters.

We've spot drilled to .190 depth with the SD-60D2 in mild steel at 4000 RPM and 1 IPM, and milled grooves in X-Y at 10 IPM.

| Number | Included Angle | Max Chamfer Dia. | Max Chamfer Depth | *Insert No. (modified) | Screw Size | Shank and OAL | Price including Wrench & Screw |
|----------|----------------|------------------|-------------------|------------------------|------------|---------------|--------------------------------|
| SD-60D2 | 60° | .310 | .240 | DPMT-21.51 | 2.5MM | 1/2 X 3.5 | \$175. |
| SD-60D3 | 60° | .480 | .380 | DPMT-32.52 | 4MM | | \$195. |
| SD-70D2 | 70° | .350 | .230 | DPMT-21.51 | 2.5MM | | \$175. |
| SD-70D3 | 70° | .530 | .340 | DPMT-32.52 | 4MM | | \$195. |
| SD-82T2 | 82° | .530 | .290 | TPMT2-2 | 4-40 | 1/2 X 3.5 | \$175. |
| SD-82T3 | 82° | .770 | .410 | TPMT322 | 4MM | 3/4 X 5.0 | \$195. |
| SD-90T2 | 90° | .570 | .270 | TPMT2-2 | 4-40 | 1/2 X 3.5 | \$175. |
| SD-90T3 | 90° | .820 | .390 | TPMT322 | 4MM | 3/4 X 5.0 | \$195. |
| SD-100T2 | 100° | .610 | .240 | TPMT2-2 | 4-40 | 1/2 X 3.5 | \$175. |
| SD-100T3 | 100° | .890 | .350 | TPMT322 | 4MM | 3/4 X 5.0 | \$195. |
| SD-120T2 | 120° | .680 | .190 | TPMT2-2 | 4-40 | 1/2 X 3.5 | \$175. |
| SD-120T3 | 120° | .990 | .270 | TPMT322 | 4MM | 3/4 X 5.0 | \$195. |

| Insert Number | R. Size | Price |
|---------------|---------|----------------|
| DPMT-21.51 | .015 | \$16.25 |
| TPMT2-2 | .031 | \$13.50 |
| DPMT-32.52 | .031 | \$17.50 |
| TPMT322 | .031 | \$16.25 |

| Screw | Price |
|--------|---------------|
| 2.5 MM | \$3.75 |
| 4-40 | \$4.25 |
| 4 MM | \$4.50 |
| 4 MM | \$4.50 |

| Wrench | Price |
|-----------|---------------|
| Torxit-7 | \$5.00 |
| Torxit-7 | \$5.00 |
| Torxit-15 | \$7.50 |
| Torxit-15 | \$7.50 |

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