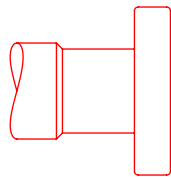
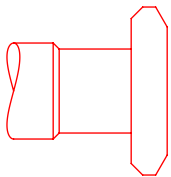
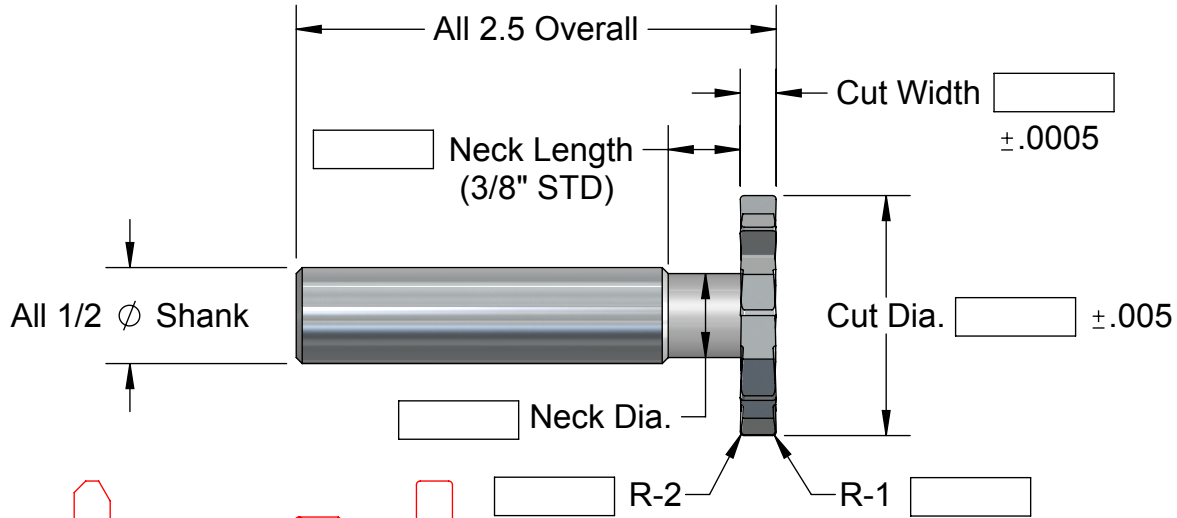


Solid Carbide Slotting (Keyseat) Cutters from .530 to 2.0 diameters

your decimal width in 4-6 working days

Machining what part material, please? _____

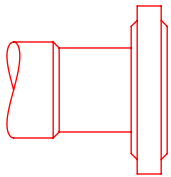


Necks can be modified at no extra charge if feasible.

One Chamfer **\$35.**
Two Chamfers **\$50.**

One Radius **\$40.**
Two Radii **\$60.**
Full Radius **\$60.**

Suggested starting data:
Ferrous 150 to 300 SFM; .001/.003 IPT
Non-Ferrous 1K-3K SFM; .002/.006 IPT
For thin or weak necked cutters, .0005 IPT



Slot plus top Chamfers
Upon Request

Number of flutes is your choice based on feasibility. We suggest coarse for non-ferrous, medium for titanium/stainless & maximum for cast iron and tough materials.

Cut Dia.	Max. no. of Flutes	As-Cast Neck Dia.	Basic Prices for .010 thru .135 Widths	Basic Prices for .136 thru .260 Widths	Basic Prices for .261 thru .374 Widths	Basic Prices for .375 thru .440 Widths
.625	8	3/8	\$160.	\$165.	\$170.	
.750	10	7/16	\$165.	\$170.	\$175.	
1.00	12	7/16	\$170.	\$180.	\$185.	
1.25	14	7/16	\$180.	\$190.	\$210.	\$265.
1.50	16	7/16	\$195.	\$215.	\$250.	\$285.
1.75	18	15/32	\$220.	\$240.	\$275.	\$325.
2.00	20	15/32	\$250.	\$265.	\$295.	\$345.

Phone 916 408-2442 FAX 916 408-0740

Toll free phone 866 440-8665



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If any product is not satisfactory we will modify, replace or refund.

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