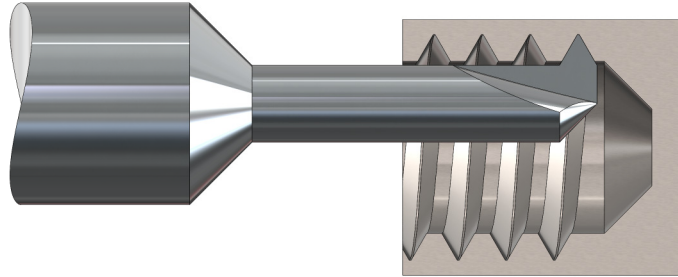


Solid Carbide Thread Mills

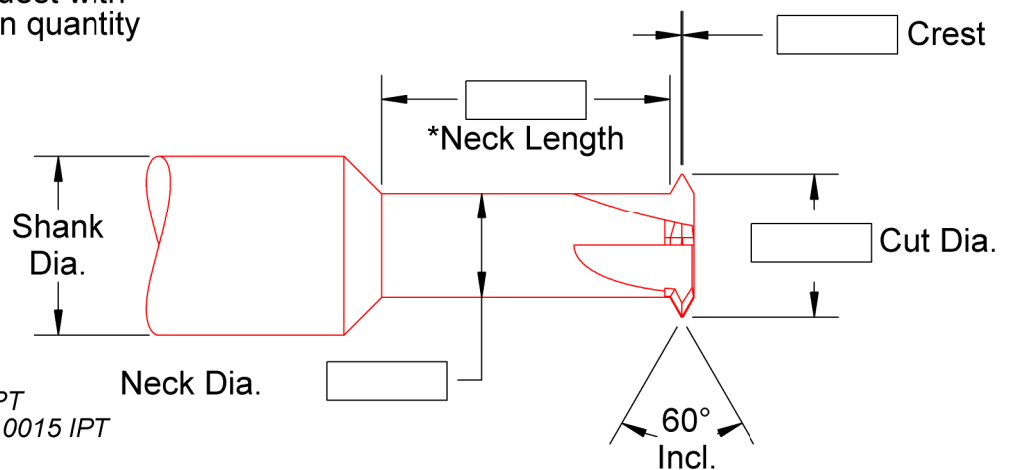


With these 12 cutters you can mill Coarse or Fine threads from No. 3 thru 3/4 and from 2MM thru 24MM

Number	For Sizes (NC & NF)		Cut Dia.	Crest	Neck Dia.	Neck* Length	Shank & OAL	No. of Flutes	Price	
									No-Coat	AlTiN
TM3	#3	2MM	.072	.001	.040	.160	3/16 X 2	1	\$65.	\$69.
TM4	#4	3MM	.083	.001	.045	.190	3/16 X 2	1	\$65.	\$69.
	#5	3.5MM								
TM6	#6	4MM	.099	.0015	.055	.260	3/16 X 2	2	\$65.	\$69.
TM8	#8	4.5MM	.128	.002	.083	.320	3/16 X 2	3	\$70.	\$74.
TM10	#10	5MM	.139	.0025	.081	.380	3/16 X 2	3	\$70.	\$74.
TM1/4	1/4	6MM	.188	.003	.124	.400	1/4 X 2	4	\$75.	\$79.
TM5/16	5/16	8MM	.247	.003	.175	.500	3/8 X 2.5	4	\$85.	\$92.
TM3/8	3/8	10MM	.300	.003	.218	.600	3/8 X 2.5	4	\$90.	\$97.
TM7/16	7/16	12MM	.330	.0035	.184	.660	3/8 X 2.5		\$95.	\$102.
TM1/2	1/2	16MM	.420	.0035	.300	.800	1/2 X 2.5	6	\$110.	\$119.
TM5/8	5/8	20MM	.500	.0026	.307	1.00	5/8 X 3.5	6	\$155.	\$168.
TM3/4	3/4	24MM	.625	.0026	.416	1.25	3/4 X 4	6	\$210.	\$225.

*Necks ground longer on request with minimal charges based upon quantity

Special Thread Mills in 4-6 Working Days
Machining what part material, please?



Suggested Starting Data:
Ferrous 150/300 SFM; .0002/.001 IPT
Non-Ferrous 500/1000 SFM; .0005/.0015 IPT
Interpolate helix from bottom up.



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